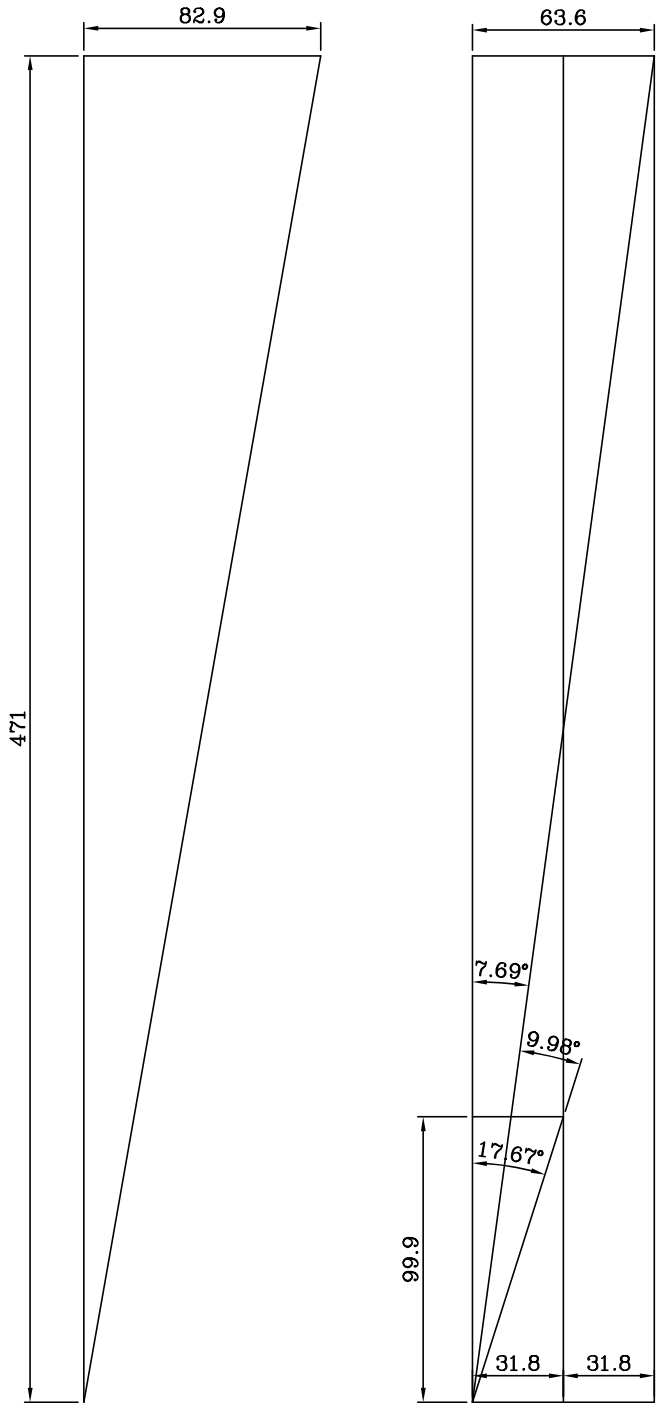
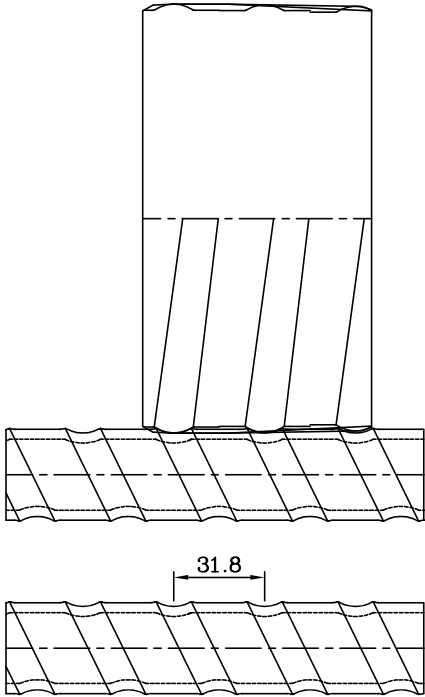
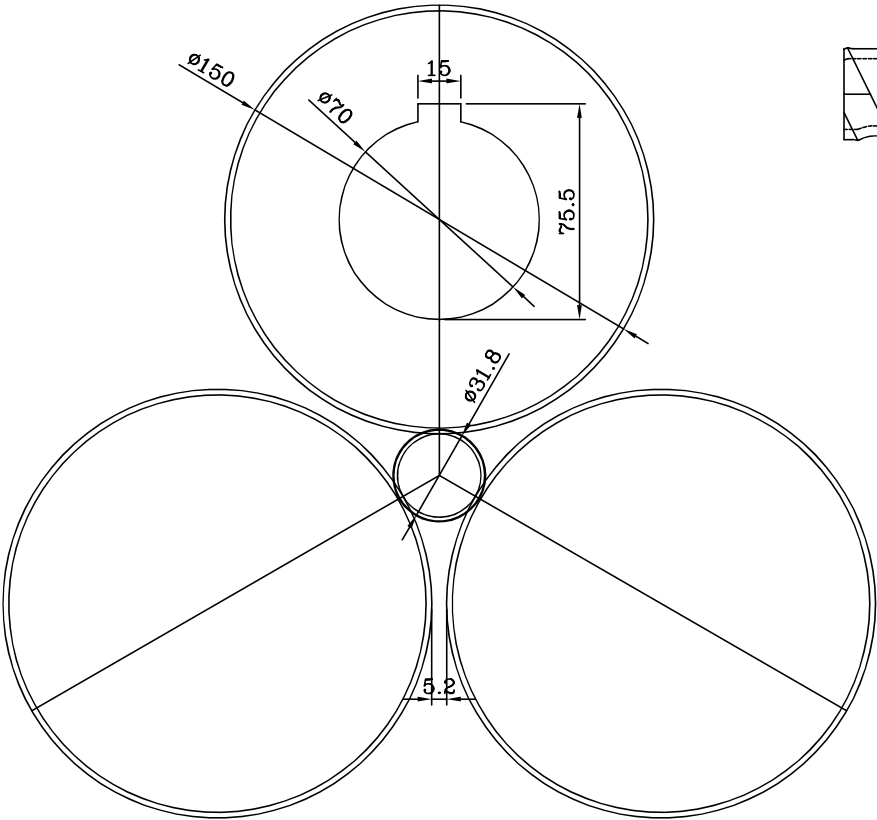


다이스1회리드 다이스줄수&각도



다이스RPM	제품피딩속도(m/min)
150rpm	12.5m/min
200rpm	16.5m/min

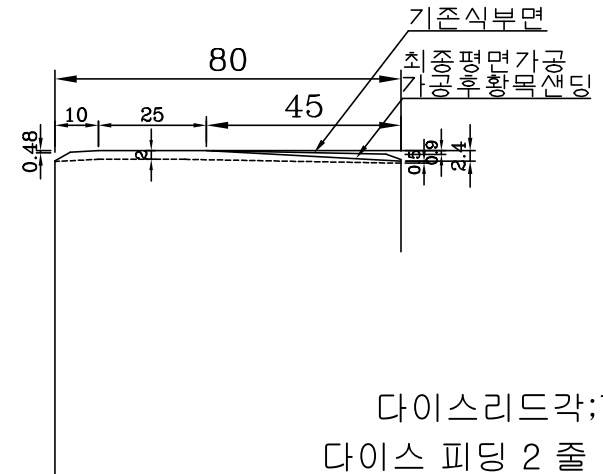
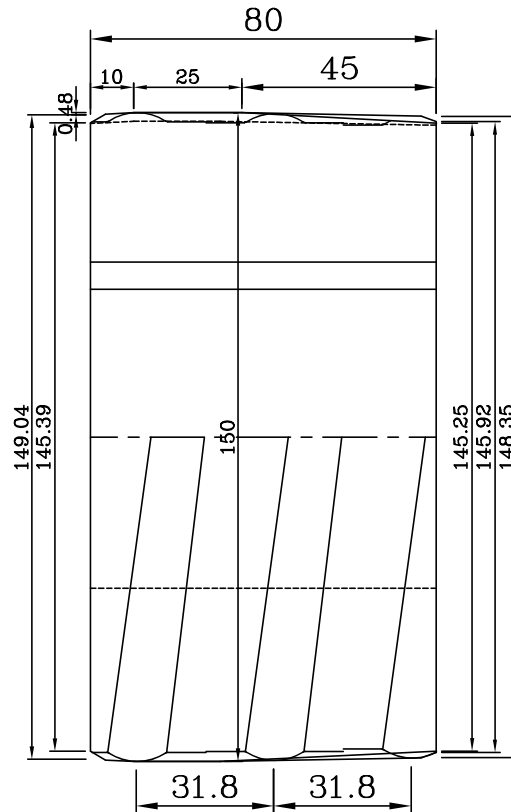
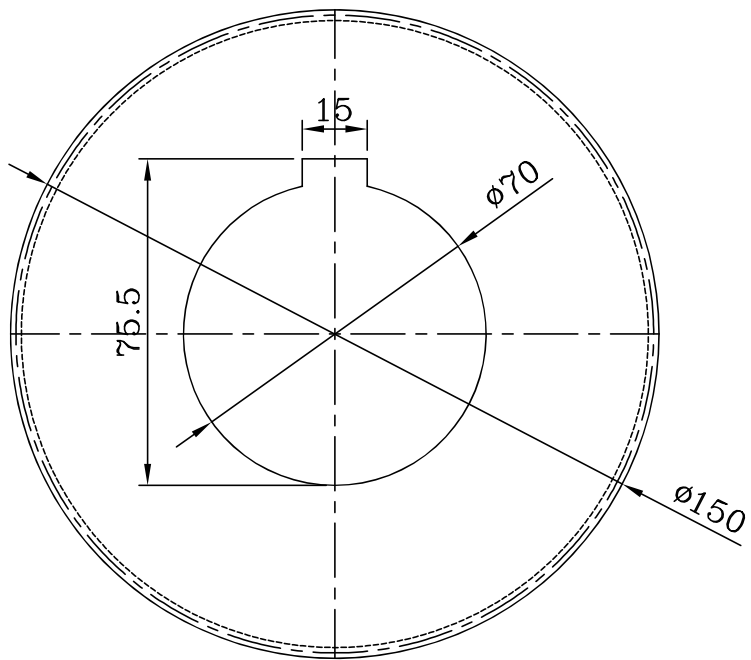
장비비틀림 = 10°



실제품형상

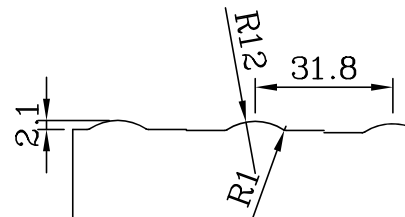
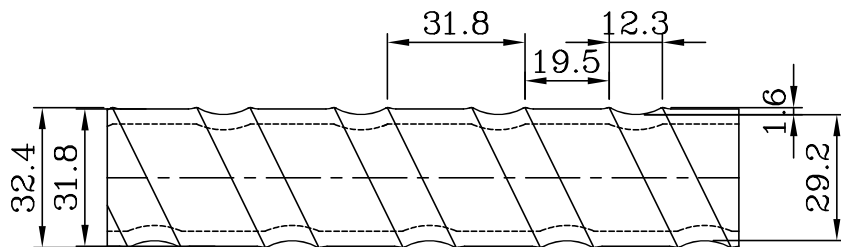
31.8

PART NO			FORM	SHT / SHTS
REFERENCE			DATE 2022.06.24	
DESIGN	CHECKED	APPROVED	DRAWING NUMBER	
UNLESS OTHERWISE SPECIFIED GENERAL DIM ANGLE DIM MACHINE DIM DIM PRESS DIM DIM			Q'TY	SCALE
MATERIAL				
FINISH			UNIT: mm DIMENSION IN MILLIMETER	
PART NAME			3다이스60톤 양카볼트(31.8)	
			DONG IL PRECISION MACHINE CO., LTD	



다이스리드각;7.7 °
 다이스 피딩 2 줄 좌방향
 장비비틀림;10 °
 수량 :1세트
 소재:SKD61
 장비3DIES 60ton
다이스

제품31.8(깊게전조)



다이스형상

PART NO			FORM	SHT/SHTS
REFERENCE			DATE 2022.10.24	
DESIGN	CHECKED	APPROVED	DRAWING NUMBER	
UNLESS OTHERWISE SPECIFIED			Q'TY	SCALE
GENERAL DIM	ANGLE	DIM		
MACHINE DIM		DIM		
PRESS DIM		DIM		
MATERIAL			UNIT:mm	
FINISH			DIMENSION IN MILLIMETER	
PART NAME			3다이스60톤 양카볼트(31.8)	
DONG IL PRECISION MACHINE CO., LTD				